

Product Data Sheet

P/N : GS+A4CO

GS+A4CO
Carbon Monoxide Sensor (CO)

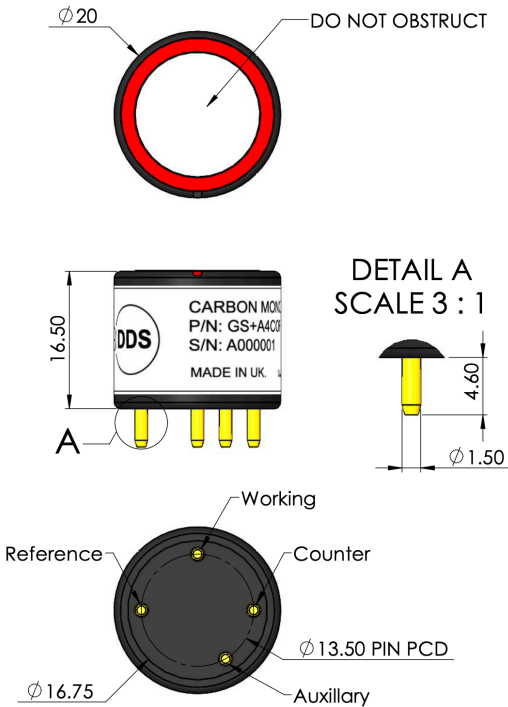
Introduction The GS+A4CO is a premium high quality robust CO sensor, designed for applications where cross sensitivity to Hydrogen either impacts accuracy or produces false alarms. Key applications include steel works and underground mining.

Key Features: High stability, independent CO and H2 measurement, fast response and recovery, robust environmental performance.

Net Sensor Performance Characteristics	
Output signal	70 ± 20 nA / ppm
Typical Baseline Range (pure air)	±2 ppm CO equivalent
Filter Capacity	n/a
T90 Response Time	< 30 seconds
Measurement Range	0 - 2,000 ppm
Maximum Overload	5,000 ppm
Linearity	Linear up to 5,000 ppm
Repeatability	< ±2% CO equivalent
Recommended Load Resistor	10 ohms
Resolution (Electronics dependent)	< 1 ppm typical

Environmental Details	
Temperature Range Continuous	-20°C to +50°C
Pressure Range	800 to 1200 mbar
Operating Humidity Range	15% to 90% RH

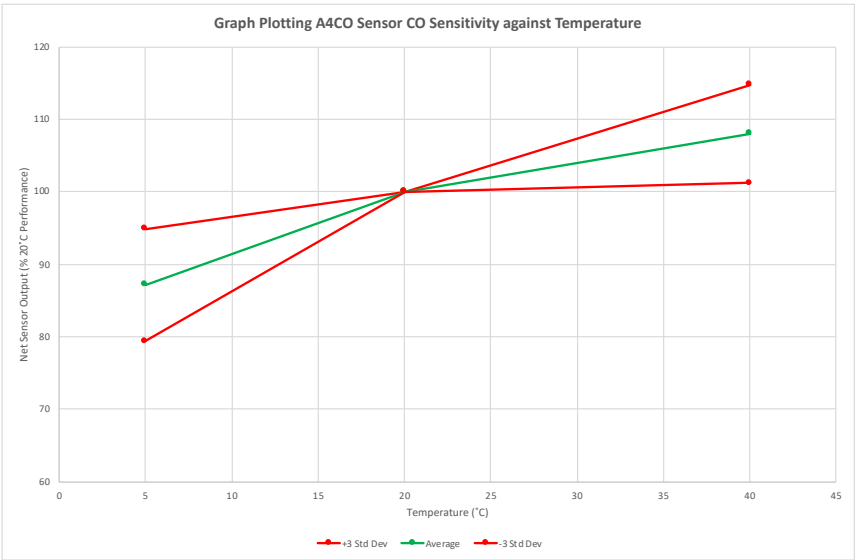
Important Note:
All performance data is based on conditions at 20°C, 50%RH and 1 atm, using DD Scientific recommended circuitry.
Sensor performance is temperature dependent, and please contact DD Scientific for temperature performance other than 20°C.



Product Dimensions
All dimensions in mm
All tolerances ±0.15 mm

Lifetime Details	
Long Term Output Drift	< 1% per month
Recommended Storage Temp	0°C to 20°C
Expected Operating Life	> 24 months in air
Standard Warranty	24 months from date of dispatch

Cross - Sensitivity Data (Net Sensor Performance)		
GAS	CONC.	GS+A4CO
Hydrogen Sulphide	25 ppm	xx ppm CO
Sulphur dioxide	20 ppm	0 ppm CO
Nitrogen Dioxide	20 ppm	0 ppm CO
Nitric Oxide	1,000 ppm	≈ 30 ppm CO
Hydrogen	500 ppm	xx ppm CO



Poisoning:
DD Scientific sensors are designed to operate in a wide range of harsh environments and conditions. However, it is important that exposure to high concentrations of solvent vapours is avoided, both during storage, fitting into instrument and operation.
When using sensors on printed circuit boards (PCB's), degreasing agents should be used prior to the sensor being fitted.

Please note gluing or soldering direct to the pins of DD Scientific Ltd gas sensors will void warranty, please use PCB sockets when

Intrinsic Safety Data	
Maximum at 2000 ppm	0.3 mA
Maximum o/c Voltage	1.3 V
Maximum s/c Current	<1.0 A

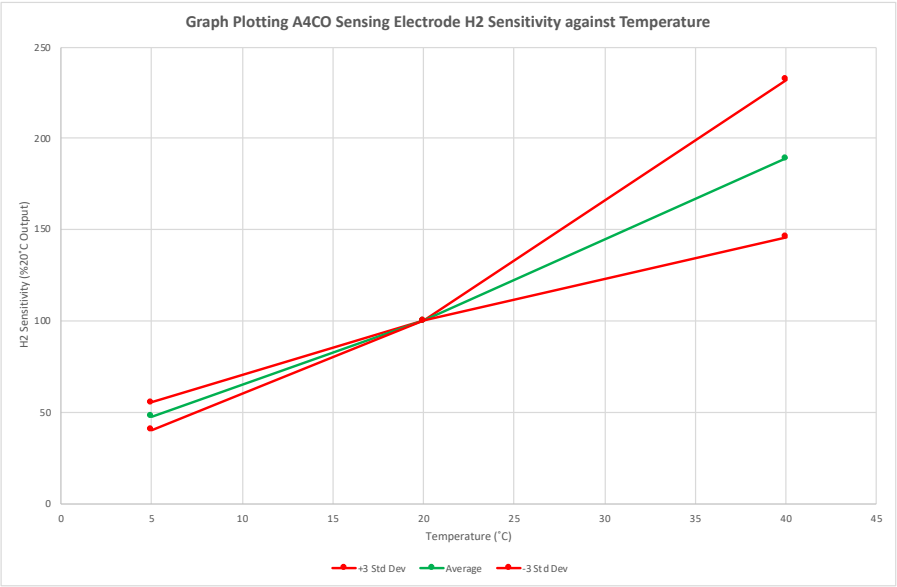
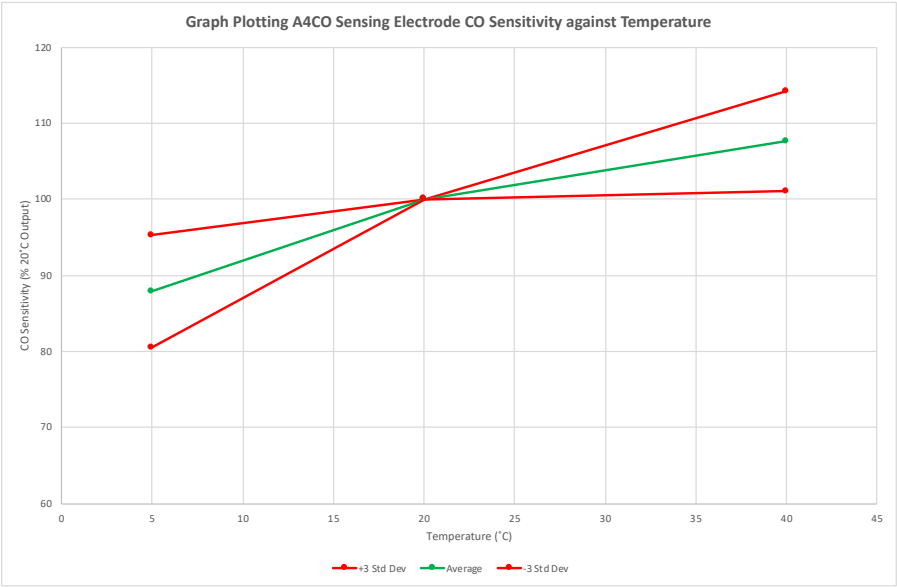
WARNING: By the nature of the technology used, any electrochemical gas sensor offered by DD Scientific can potentially fail to meet specification without warning. Although DD Scientific Ltd makes every effort to ensure the reliability of our products of this type, where life safety is a performance requirement of the product, we recommend that all sensors and instruments using these sensors are checked for response to gas before use.

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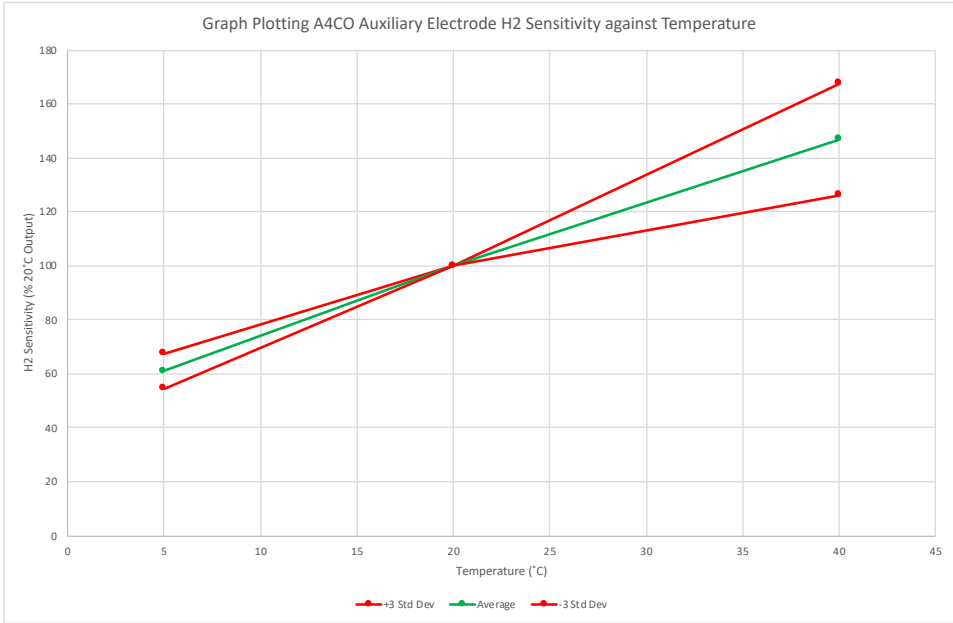
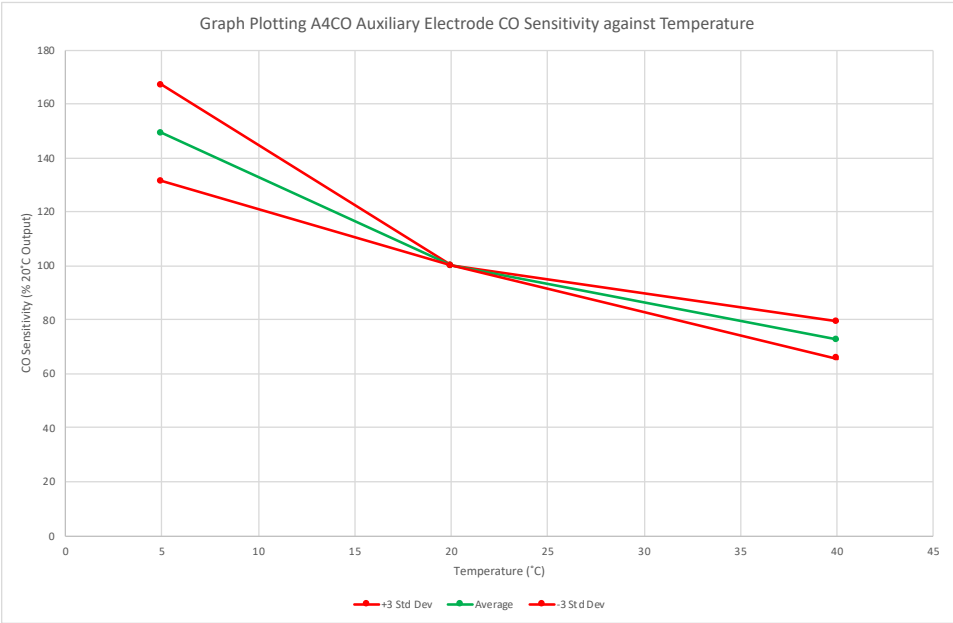
Sensing And Auxiliary Electrode Performance:

Electrode	Baseline (nA)	CO Sensitivity (nA/ppm)	H2 Sensitivity (nA/ppm)
Sensing Electrode	± 300 nA	50 to 90 nA/ppm	5 to 25 nA/ppm
Auxiliary Electrode	± 300 nA	0 to 5 nA/ppm	5 to 25 nA/ppm

Sensing Electrode Temperature Performance:



Auxiliary Electrode Temperature Performance:



A4CO Sensor Operation:

In order to minimise the effect of hydrogen cross sensitivity on the net sensor performance, thus providing a true value for the CO content of the gas being tested, the output from the Auxiliary electrode should always be subtracted from the output of the Sensing electrode.

The Auxiliary electrode output will always be predominantly due to the hydrogen content of the gas stream, with the sensitivity to CO on this electrode being typically < 5% of that on the sensing electrode.

It cannot be guaranteed that the Sensing / Auxiliary electrode performance is identical when it comes to the relative levels of Hydrogen sensitivity, therefore calibration of both Sensing and Auxiliary electrodes to both CO and H₂ (typically in the form of two test gases, CO and a CO / H₂ mixture) is required.

From the values generated during this calibration, the level of Auxiliary signal amplification can be determined, commonly referred to as the Gain value, and when applied to the signal before subtraction from the sensing electrode, this amplified signal will ensure that the effect of hydrogen is all but eradicated.

Step by Step this calibration would be as follows:

- 1: Record the clean air output current (μA) for both electrodes (**S_{zero}** and **A_{zero}**)
- 2: Expose the sensor to a known concentration of Carbon Monoxide [CO], recording the stable output current (μA) for both electrodes (typical 3 min exposure), calling these points of data **S_{co}** and **A_{co}**
- 3: The sensor can then be exposed to a CO / H₂ gas mixture of known concentrations ([Mix CO] and [Mix H₂]), and once a stable output has been achieved from both electrodes (typical 3 min exposure), record the output current (μA) of both electrodes, referring to these data points as **S_{mix}** and **A_{mix}**
- 4: Using these 6 separate electrode outputs, in conjunction with the known gas concentrations from each stage of the calibration process, it is possible to determine the Gain value required for each individual sensor, such that the net sensor output (with any potential effect due to the presence of H₂ removed) can be calculated, and presented to via the instrument display as a ppm CO value.

5: The calculations that follow outline the various steps that are required:

Step A: Sensing Electrode CO Sensitivity (A): (uA/ppm)	A	=	$\frac{S_{CO} - S_{zero}}{[CO]}$
Step B: Auxiliary Electrode CO Sensitivity (B): (uA/ppm)	B	=	$\frac{A_{CO} - A_{zero}}{[CO]}$
Step C: Sensing Electrode H2 Sensitivity (C): (uA/ppm)	C	=	$\frac{(S_{mix} - S_{zero}) - (A \times [Mix CO])}{[Mix H2]}$
Step D: Auxiliary Electrode H2 Sensitivity (D): (uA/ppm)	D	=	$\frac{(A_{mix} - A_{zero}) - (B \times [Mix CO])}{[Mix H2]}$
Step E: Gain Value (no units):	Gain	=	$\frac{C}{D}$
Step F: Net Sensor CO Sensitivity: (uA/ppm)	Net CO Sensitivity =	A - (Gain x B)	

As mentioned above, the values above can now be used to ensure that the instrument display (ppm CO) will be as accurate as possible, when using the final equation:

$$\text{Displayed CO Concentration (ppm)} = \frac{\text{Sensing Output} - (\text{Gain} \times \text{Auxiliary Output})}{\text{Net CO Sensitivity}}$$

It is important to note that all six of the electrode outputs above can and will be affected by the temperature in which the sensor is held. In particular, as the ambient temperature increases the H2 sensitivity will increase quite dramatically, altering the sensor gain, and with that potentially introducing error to the displayed CO concentration.

It is highly recommended that the effect of temperature on these critical parameters be fully understood, and incorporated within the instrument software to be able to correct for the effect of temperature on the accuracy of the instrument display.

Recommended Operating Circuit:

